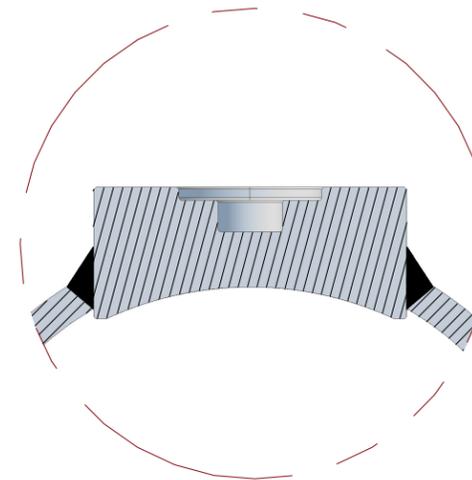


**RWA Weld Pad Attachment  
2 - Hole and Channel Style**

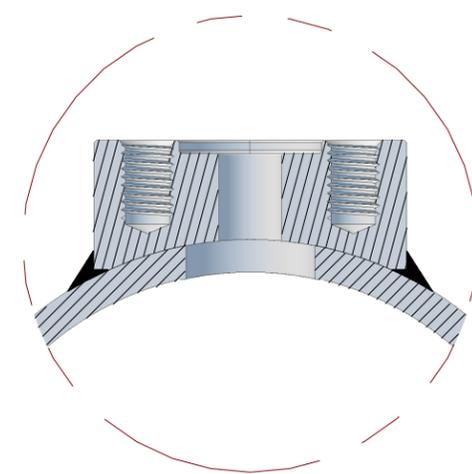
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 Rev A Rev Date: 5/15/2019  
 Created: 2/12/2019  
 Drawn by: TB Apvd by: AO

**Weld Options**

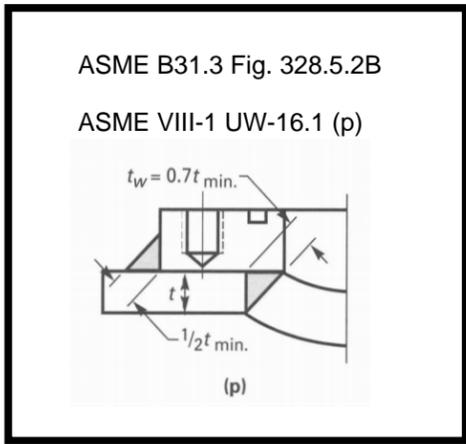
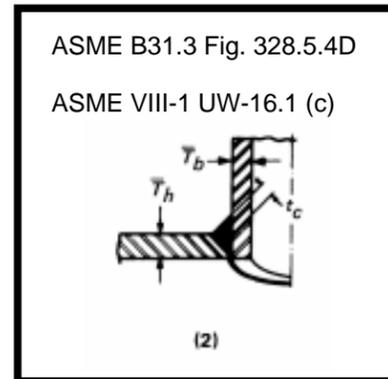
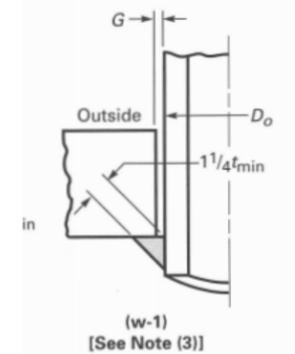
**Bevel Fillet  
- No Penalty -**



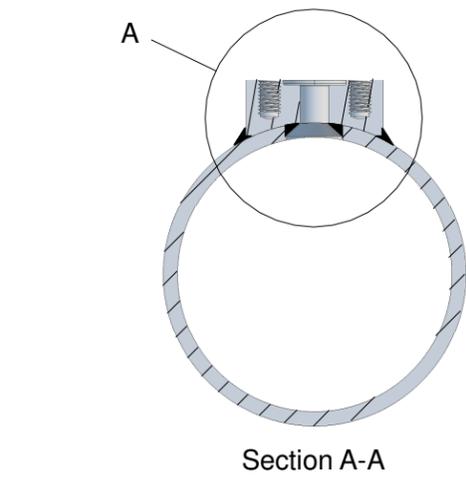
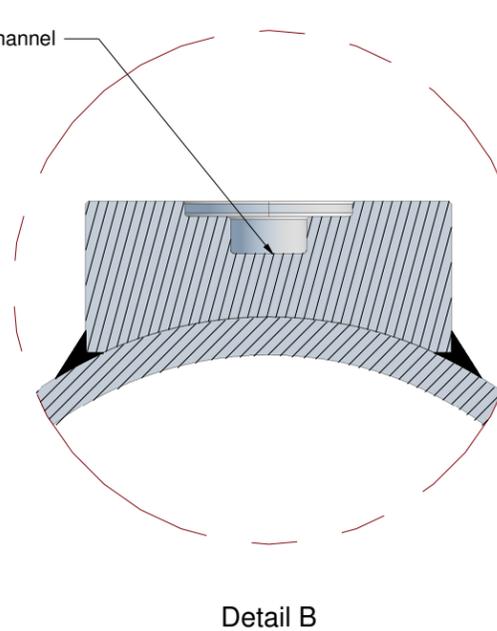
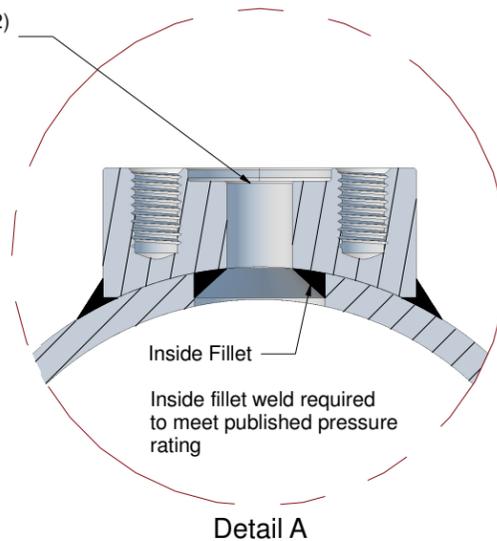
**Outside Fillet Weld Only  
- Pressure Penalty -**



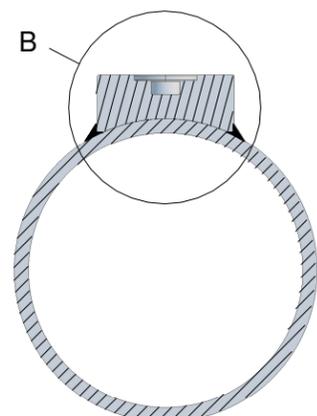
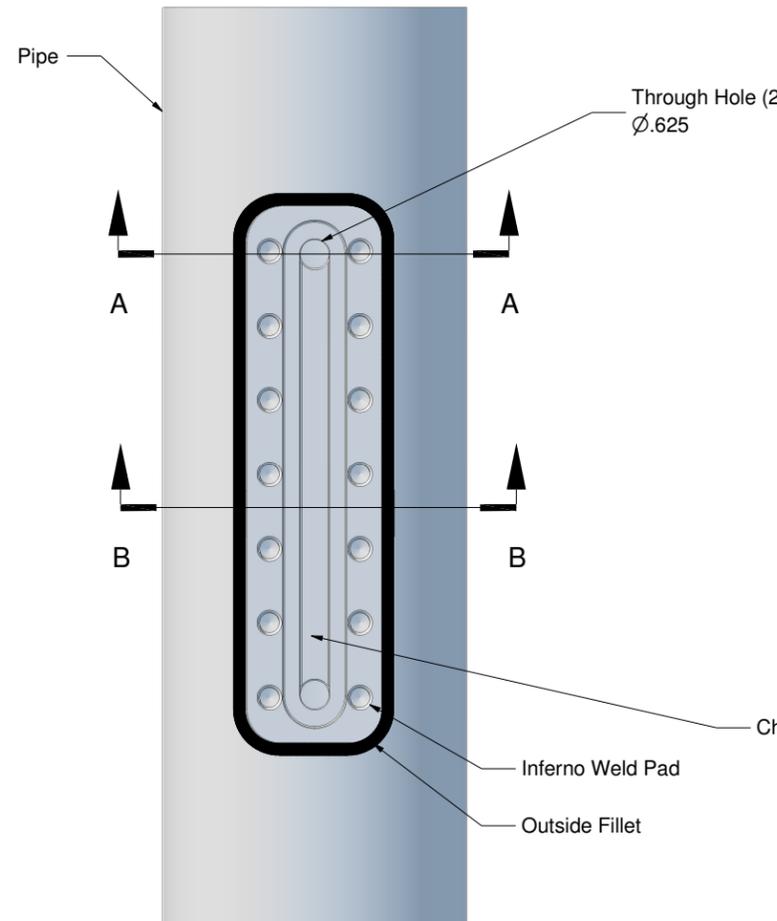
ASME B31.3 Not permissible  
 ASME VIII-1 UW-16.1 (w-1)



**Double Fillet  
Required for full  
pressure rating**



Section A-A



Section B-B